“SAFE QUALITY PRODUCTION”

• PRESSURE VESSEL REPAIR / INSTALLATION / ERECTION
• POWER & PROCESS PIPING
• BOILER MAINTENANCE / REPAIR / ERECTION
• BOILER RELATED EQUIPMENT
Dear Customer:

The purpose of this package is to familiarize our customers with the policies and capabilities of National Boiler Service, Inc., as well as give some general information regarding the company.

National Boiler Service, Inc. has been in business since 1989. NBS is a financially strong corporation with qualified, safety-conscious employees committed to supplying the customer’s needs in a timely and cost effective manner. In fact, the core philosophy of NBS is that of Safe Quality Production.

National Boiler Service’s commitment to Safe Quality Production is the foundation of our commitment to our customers both internal and external. The satisfaction of customers can only come from our ability to provide quality service in a safe manner within a realistic and practical schedule.

The key management team consists of some of the most technically capable individuals in the industry. These individuals, though from varied backgrounds, have formed a cohesive and effective unit capable of handling projects of any size. The combined experience of this team exceeds 300 years.

National Boiler has experience in repair, installation of all foreign and domestic chemical recovery boilers, multi-fuel power / utility boilers, fabrication of pressure parts and boiler components. NBS also has experience in boiler retrofitting, process and power piping, installation and repair of boiler related equipment such as air heaters, evaporators, precipitators, pulverizers and stokers. In 2008 through 2014, National Boiler has performed over one hundred projects each year relating to boiler maintenance outages. These outages have ranged from providing construction management, emergency repairs to major repair/rebuild projects. Our manpower on the typical maintenance outage ranges from as little as ten men to over three hundred craftsmen.

National Boiler Service has developed a safety program to ensure a safe working environment for both our employees and those working around us. Our policies meet or exceed the guidelines set by OSHA and we comply fully with any customer site-specific safety policies.

National Boiler Service also has stringent Quality Control procedures and the necessary code stamps to provide you with all your fabrication and repair needs. NBS holds ASME U and S stamps and a National Board R stamp.

Our project managers and field supervision closely track our projects using the latest in tracking software and techniques to provide our customers with up-to-the-minute reports on progress and cost. Our innovative supervisors insure that we meet or beat our projected schedules every time.

National Boiler Service also maintains a close relationship with several leading equipment suppliers and can provide boilers and most boiler related equipment, such as fans, pumps, etc., at some of the most competitive prices in the industry.

In closing, we at National Boiler Service hope you will study this package carefully and consider NBS for all of your boiler repair and maintenance needs.

Sincerely,

Robert Hunter
President
National Boiler Service, Inc. Capabilities

Markets Serviced

- Pulp and Paper
- Utilities
- Cogeneration
- Chemical
- Manufacturing
- Refinery

Field Services

- Recovery Boilers
- Power and Utility Boilers
- Package Boilers
- Waste Heat Boilers
- Municipal Waste Incinerators
- Boiler Auxiliary Equipment
- Boiler Banks
- Superheaters and Reheaters
- Economizers
- Air Heaters
  - Regenerative and Tubular
- Pulverizers
- Gas and Liquid Fuel Burners
- Stokers
- Digesters
- Evaporators
- Pressure Vessels
- Boiler Maintenance/Repair and Erection
- Construction Management

Power and Process Piping

Fabrication and/or Installation

- Superheater and Reheater Steam Lines
- Fuel - Gas, Coal and Oil
- Process Piping

Fabrication Shop

- Shop and Field Fabrication
- Carbon, Chrome, Stainless and Other Exotic Metals
- Code Certified Work
- Welding of All Materials
## Marketing Contact Information

National Boiler Service, Inc.  
176 North Industrial Boulevard 
Trenton, GA 30752 
P (706) 657-6200  F (706) 657-4875  
www.nationalboiler.com

<table>
<thead>
<tr>
<th>Name</th>
<th>Office</th>
<th>Cell</th>
<th>Email</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mike Mesamore</td>
<td>(706) 657-1584</td>
<td>(205) 908-9829</td>
<td><a href="mailto:mmesamore@nationalboiler.com">mmesamore@nationalboiler.com</a></td>
</tr>
<tr>
<td>Don Green</td>
<td>(706) 657-1476</td>
<td>(423) 987-9689</td>
<td><a href="mailto:dgreen@nationalboiler.com">dgreen@nationalboiler.com</a></td>
</tr>
<tr>
<td>Jim Minor</td>
<td>(706) 657-6200</td>
<td>(423) 580-6762</td>
<td><a href="mailto:jminor@nationalboiler.com">jminor@nationalboiler.com</a></td>
</tr>
<tr>
<td>Larry French</td>
<td>(706) 657-6200</td>
<td>(423) 580-2156</td>
<td><a href="mailto:lfrench@nationalboiler.com">lfrench@nationalboiler.com</a></td>
</tr>
<tr>
<td>David York</td>
<td>(706) 657-1478</td>
<td>(423) 305-2485</td>
<td><a href="mailto:dyork@nationalboiler.com">dyork@nationalboiler.com</a></td>
</tr>
<tr>
<td>Ed Moss</td>
<td>(706) 657-6200</td>
<td>(423) 994-5661</td>
<td><a href="mailto:emoss@nationalboiler.com">emoss@nationalboiler.com</a></td>
</tr>
<tr>
<td>David Word</td>
<td>(706) 657-6200</td>
<td>(423) 653-4469</td>
<td><a href="mailto:dword@nationalboiler.com">dword@nationalboiler.com</a></td>
</tr>
<tr>
<td>Kari Lowery</td>
<td>(706) 657-1566</td>
<td>(423) 402-5634</td>
<td><a href="mailto:klowery@nationalboiler.com">klowery@nationalboiler.com</a></td>
</tr>
</tbody>
</table>
Stud Welding

National Boiler Service provides professional stud welding services for major industries, including Pulp and Paper, Power and Utility and Chemical and Refinery.

We employ a skilled workforce with advanced stud welding training and years of service in the industry, providing recommendations on solutions that help reduce risk of equipment failure and downtime.

Stud Welding Capabilities

Our experienced stud welding team is capable of installing a wide range of studs for common boiler types, including recovery and power boilers, two of the most common applications for stud welding field service.

We provide the latest in chrome-infused studs with superior corrosion and erosion resistance, guaranteeing a level of performance and reliability that few can duplicate.

Our stud welding capabilities include:

- Installations - 3/8” and 1/2” diameter
- Higher quality, chrome infused 1/2” diameter studs designed for recovery boilers - longer life than plain carbon steel studs
- Diffusion coatings for both shop and field applications
- Chromizing services to achieve corrosion/erosion resistance for the Pulp and Paper and Utility industries
- Power boiler refractory anchor studs for cyclone boilers - stainless steel stud instead of traditional carbon steel studs
- Emergency stud welding service
Our SPRAT-certified rope access technicians can quickly respond anywhere in North America to inspect, service or repair chimneys and stacks of any size. Instead of cranes, we use expert rope climbers to service paper mills, power plants and any other chimneys or stacks at your location. We are trained to work at any height or hard to reach area.

---

ZERO MISSED DEADLINES

We always meet deadlines. We pride ourselves on excellent customer service. Our job is to meet your shutdown schedule, on time and often under budget.

RAPID RESPONSE TIME

We complete jobs safety and cost-effectively on short notice. In most cases, we can be onsite within 24 hours of your emergency phone call.

ON THE SPOT REPAIRS

Our climbers are also certified welders. If they uncover any issues during an inspection, they can often repair it on the spot.
SERVICES

REPAIRS

INSPECTIONS

AVIATION LIGHTS

WELDING

DUCT WORK

TEST PORT REPAIRS

ERECTIONS

GUNITE INSTALLATION

STRUCTURAL TESTING

PAINTING

DEMOLITION

REFERENCES

National Chimney & Stack
176 North Industrial Blvd · Trenton, GA 30752
nationalchimneystack.com

Sales 423-664-3775
Office 888-841-3221
Obstruction Lighting Experts

Repair, Maintenance, & Installation
Experienced with High Intensity, Medium Intensity, & Low Intensity lighting systems. Experienced with strobes, LED’s, & incandescents.

Experience with all major manufacturers
Flash Technology, Hughey & Phillips, TWR, Orga, Honeywell, OTL, EG&G, Dialight, ITL, Skytec, Farlight, etc.

Quick response time with nation wide coverage

National Chimney & Stack
PO Box 278, Trenton, GA 30752 / 706-657-1575 / www.nationalchimneystack.com
National Boiler Service, Inc.
Safety Overview

NBS is committed to a zero incident culture. We will work with you to insure that your expectations are being met and continuously improved upon.

We will perform a full Job Hazard Analysis (JHA) on the work. The JHA will review the anticipated project in its entirety. There will be a review of the work and the associated hazards will be identified. For all hazards identified for the project and our standard contingencies, we will develop a plan to remediate those hazards through engineering methods, administrative controls, or personal protective equipment.

We will hold a meeting prior to the outage with all management that will be involved with the outage. In this meeting we will cover:
- Safety Expectations
- Zero Incident Philosophy
- Incident/Accident Reporting Requirements
- Safety Expectations (Federal, State, NBS, and [CUSTOMER])
- Drug Testing Requirements

All NBS employees and subcontractors will receive a new hire orientation. That orientation will include our standard requirements and the site specific requirements that will also include a review of the JHA for the project. We utilize our orientation to set forth to the employees the NBS expectations of Safe Quality Production. Additionally, we will include the above listed information with all employees.

The full time Safety Representatives assigned to this project will develop a positive working relationship and team with [CUSTOMER] Safety Representatives. This individual will be active in the planning for the site and will address issues that may develop throughout the course of production. Along with the Site Safety Representatives, our new Corporate Safety Director is a Certified Safety Manager with the World Safety Organization and brings to the table extensive experience in boiler work and Safety.

Our crews will perform daily crew briefs utilizing our Task Safety Assessment (TSA) that include; the work activity for the shift, the hazards associated with the work, and the means/methods/and personal protective equipment to protect our employees, [CUSTOMER] employees, and others that may be working in the area. Safety information is provided to the supervision and passed to the craft using the TSA. In addition to the TSA, we have a TSA Observation Check List for the supervisors to perform behavioral observations. Coaching of the employees takes place while observations are made to correct or reinforce the identified behaviors. A review of the crew worksheet is done both by site and corporate management. We will also hold a daily safety meeting with all employees on site to maintain the focus on safety in our work activities and special issues that arise. For this we welcome input and/or participation from the [CUSTOMER].

Our work will involve cutting, welding, and grinding within and around a confined space. We will utilize the most stringent criteria between the [CUSTOMER] and NBS hot work and confined
space procedures to insure that our work is performed safely. We will also be performing extensive rigging operations. Our experienced riggers will follow sound rigging procedures on all lifts to be performed. We take pride in our rigging program to insure the inspection process is followed and that rigging activities are performed in a safe manner.

We intend to access the boiler using scaffolding that is installed by a competent scaffold erector and every effort will be made for the scaffold to be 100% complete and thereby eliminating the need for alternative fall protection. In areas where deviation is made, the area will be marked and 100% tie off will be utilized for a fall exposure of greater than 4 feet.

Our drug test policy includes pre-employment, random, post accident/incident and for cause. Unless a different type of test is required, we utilize a KrollScreen instant test cup that tests for the standard “NIDA 5”. Non-negative tests will be sent to a SAMHSA-certified laboratory for confirmation. A random will be held during the course of the outage for at least 15% of the employees on site.

Most of our supervisors have received the OSHA 30 Hour for Construction and many of our employees have completed the OSHA 10 Hour for construction. We hold annual meetings for our supervisors in January and this year we covered drug testing, accident/incident investigation, the new Task Safety Assessment and observation forms, and Contractor Liability. In addition, we set the general Safety expectations for all levels of management, supervision, and employees. An additional supervisor meeting was held this July for a review of policy and procedure changes and for the Company President, Robert Hunter to put forth his expectations for Safety.

We reiterate that NBS is committed to a zero incident culture. We will assemble a team for this project that is determined to bring to fruition our vision of providing Safe Quality Production.
National Boiler Service, Inc. (NBS) is committed to providing a safe working environment for all of our employees. Safety is everyone’s responsibility. NBS management, along with the Design Team, has developed and implemented programs and incentives promoting safety as a way of life at NBS.

We are committed to training and accountability for:

- Supervision
- Employees
- Safety Coordinators

Over the past few years we have:

- Completely rebuilt the NBS Safety Manual.
- Created and produced an outstanding NBS Orientation Video.
- Developed and implemented a solid drug testing program and process.
- Obtained several quality safety coordinators to increase consistency on the sites.
- Educated foreman level and above supervisors in the “REAL SAFETY” process as designed and instructed by Mike McCarrol of ProSafe Solutions.
- Utilized the “National Boiler Buzz” to highlight and recognize our successes and lessons learned.
- Improved our safety process by utilizing specifically designed color coded cards
  - Task Safety Assessment (TSA) Cards
  - Observation Cards
  - Fire Watch and Attendant Cards
  - Walkthrough Cards

Training for:

- Supervision (Superintendent and Craft Supervisor)
  - “REAL Safety” Process
  - OSHA 30 Hour for Construction
  - CPR & First Aid
  - Pure Safety on line Training
    - Effective Supervision
    - Code of Conduct
    - Basic Rigging
• Foremen
  ° “REAL Safety” Process
  ° OSHA 30 Hour for Construction
  ° Pure Safety on line Training
  • Effective Supervision
  • Code of Conduct
  • Basic Rigging

• Safety Coordinators
  ° OSHA 500
  ° CPR & First Aid
  ° Pure Safety on line Training
  • Effective Supervision
  • Code of Conduct
  • Basic Rigging
  • Accident Investigation and Root Cause Analysis

• Quality
  ° Pure Safety on line Training
  • Effective Supervision
  • Code of Conduct
  • Basic Rigging

• Craftsmen
  ° NBS Orientation
  ° Fall Protection
  ° Confined Space
  ° Respiratory Protection (as required)

Learning partnership with Columbia Southern University (CSU) in Orange Beach, Alabama – Accredited College with academic programs ranging from Associates through Doctorates degrees in various disciplines.
OSHA's Form 300A (Rev. 01/2004)
Summary of Work-Related Injuries and Illnesses

All establishments covered by Part 1904 must complete this Summary page, even if no injuries or illnesses occurred during the year. Remember to review the Log to verify that the entries are complete.

Using the Log, count the individual entries you made for each category. Then write the totals below, making sure you've added the entries from every page of the log. If you had no cases write '0.'

Employees former employees, and their representatives have the right to review the OSHA Form 300 in its entirety. They also have limited access to the OSHA Form 301 or its equivalent. See 29 CFR 1904.36, in OSHA's Recordkeeping rule, for further details on the access provisions for these forms.

### Number of Cases

<table>
<thead>
<tr>
<th>Description</th>
<th>Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total number of deaths</td>
<td>0</td>
</tr>
<tr>
<td>Total number of cases with days away from work</td>
<td>0</td>
</tr>
<tr>
<td>Total number of cases with job transfer or restriction</td>
<td>0</td>
</tr>
<tr>
<td>Total number of other recordable cases</td>
<td>2</td>
</tr>
</tbody>
</table>

### Number of Days

<table>
<thead>
<tr>
<th>Description</th>
<th>Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total number of days away from work</td>
<td>0</td>
</tr>
<tr>
<td>Total number of days of job transfer or restriction</td>
<td>0</td>
</tr>
</tbody>
</table>

### Injury and Illness Types

<table>
<thead>
<tr>
<th>Description</th>
<th>Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>(1) Injury</td>
<td>2</td>
</tr>
<tr>
<td>(2) Skin Disorder</td>
<td>0</td>
</tr>
<tr>
<td>(3) Respiratory</td>
<td>0</td>
</tr>
<tr>
<td>Condition</td>
<td>0</td>
</tr>
<tr>
<td>(4) Poisoning</td>
<td>0</td>
</tr>
<tr>
<td>(5) Hearing Loss</td>
<td>0</td>
</tr>
<tr>
<td>(6) All Other Illnesses</td>
<td>0</td>
</tr>
</tbody>
</table>

Post this Summary page from February 1 to April 30 of the year following the year covered by the form.

Public reporting burden for the collection of information is estimated to average 58 minutes per response, including time to review the instruction, search and gather the data needed, and complete and review the collection of information. Persons are not required to respond to the collection of information unless it displays a currently valid OMB control number. If you have any comments about these estimates or any aspects of this data collection, contact: U.S. Department of Labor, OSHA Office of Statistics, Room N-3644, 200 Constitution Ave., NW, Washington, DC 20210. Do not send the completed forms to this office.

### Establishment Information

- **Your establishment name**: National Boiler Services, Inc.
- **Street**: 728 North Industrial Boulevard
- **City**: Trenton
- **State**: GA
- **Zip**: 30752
- **Industry description**: Manufacture of motor truck trailers
- **Standard Industrial Classification (SIC)**: 3715
- **North American Industrial Classification (NAICS)**: 336212

### Employment Information

- **Annual average number of employees**: 358
- **Total hours worked by all employees last year**: 507,355

### Sign here

- **I certify that I have examined this document and that to the best of my knowledge the entries are true, accurate, and complete.**
  - **Signature**: Robert [Signature]
  - **Title**: [Title]
  - **Phone**: 706-657-0200
  - **Date**: 10/02/15
## OSHA's Form 300A (Rev. 01/2004)

### Summary of Work-Related Injuries and Illnesses

All establishments covered by Part 1904 must complete this Summary page, even if no injuries or illnesses occurred during the year. Remember to review the Log to verify that the entries are complete.

Using the Log, count the individual entries you made for each category. Then write the totals below, making sure you've added the entries from every page of the Log. If you had no cases write "0."

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### Number of Cases

<table>
<thead>
<tr>
<th></th>
<th>Total number of cases</th>
<th>Total number of cases with job transfer or restriction</th>
<th>Total number of other recordable cases</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total number of deaths</td>
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<tr>
<td>Total number of cases</td>
<td>0</td>
<td>0</td>
<td>4</td>
</tr>
<tr>
<td>away from work</td>
<td>(G)</td>
<td>(H)</td>
<td>(I)</td>
</tr>
<tr>
<td>Total number of job transfer</td>
<td>0</td>
<td>0</td>
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</tr>
<tr>
<td>or restriction</td>
<td>(J)</td>
<td>(K)</td>
<td>(L)</td>
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</table>

### Number of Days

| Total number of days away from work | 0 |
| Total number of days of job transfer or restriction | 0 |

### Injury and Illness Types

<table>
<thead>
<tr>
<th>Total number of...</th>
<th>Injury</th>
<th>Poisoning</th>
<th>Skin Disorder</th>
<th>Hearing Loss</th>
<th>Respiratory Condition</th>
<th>All Other Illnesses</th>
</tr>
</thead>
<tbody>
<tr>
<td>(M)</td>
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<td>0</td>
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Post this Summary page from February 1 to April 30 of the year following the year covered by the form.

Public reporting burden for this collection of information is estimated to average 50 minutes per response, including time to review the instruction, search and gather the data needed, and complete and review the collection of information. Persons are not required to respond to the collection of information unless it displays a currently valid OMB control number. If you have any comments about these estimates or any aspects of this data collection, contact: US Department of Labor, OSHA Office of Statistics, Room N 3646, 200 Constitution Ave. NW, Washington, DC 20210. Do not send the completed forms to the office.

### Establishment Information

- Your establishment name: National Boiler Services, Inc.
- Street: 178 North Industrial Boulevard
- City: Trenton
- State: GA
- Zip: 30752
- Industry description (e.g., Manufacture of motor truck trailers): Boiler repair and maintenance
- Standard Industrial Classification (SIC), if known (e.g., SIC 3715): 3
- OR North American Industrial Classification (NAICS), if known (e.g., 336212): 3 3 2 4 1 0

### Employment Information

- Annual average number of employees: 358
- Total hours worked by all employees last year: 745,143

### Sign here

Knowingly falsifying this document may result in a fine.

I certify that I have examined this document and that to the best of my knowledge the entries are true, accurate, and complete.

Company executive

President

Title

Phone 706-467-0200

Date 10/20/14
### OSHA's Form 300A (Rev. 01/2004)

**Summary of Work-Related Injuries and Illnesses**

All establishments covered by Part 1904 must complete this Summary page, even if no injuries or illnesses occurred during the year. Remember to review the Log to verify that the entries are complete.

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**Number of Cases**

<table>
<thead>
<tr>
<th></th>
<th>Total number of cases</th>
<th>Total number of cases with job transfer or restriction</th>
<th>Total number of other recordable cases</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total number of deaths</td>
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<td>0</td>
<td>6</td>
</tr>
<tr>
<td>(G)</td>
<td></td>
<td>(H)</td>
<td>(I)</td>
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**Number of Days**

<table>
<thead>
<tr>
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<tbody>
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<tr>
<td>(K)</td>
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</table>

**Injury and Illness Types**

<table>
<thead>
<tr>
<th></th>
<th>Total number of...</th>
<th>(M)</th>
<th>(N)</th>
</tr>
</thead>
<tbody>
<tr>
<td>(1) Injury</td>
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<td>6</td>
<td>0</td>
</tr>
<tr>
<td>(2) Skin Disorder</td>
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<td>(3) Respiratory Condition</td>
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<td>(5) Hearing Loss</td>
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<tr>
<td>(6) All Other Illnesses</td>
<td>0</td>
<td>0</td>
<td>0</td>
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</table>

**Establishment information**

- **Your establishment name**: National Boiler Services, Inc.
- **Street**: 176 North Industrial Boulevard
- **City**: Trenton
- **State**: GA
- **Zip**: 30252
- **Industry description**: e.g., Manufacture of motor truck trailers
- **Boiler repair and maintenance**
- **Standard Industrial Classification (SIC), if known**: e.g., 3715
- **OR North American Industrial Classification (NAICS), if known**: e.g., 338212
- **Annual average number of employees**: 425
- **Total hours worked by all employees last year**: 889,446

**Employment information**

- **Sign here**: Knowing falsely this document may result in a fine.

I certify that I have examined this document and that the best of my knowledge the entries are true, accurate, and complete.

**Company executive**

706-657-6200

**Date**: 1/30/2013

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Post this Summary page from February 1 to April 30 of the year following the year covered by the form.

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## SAFETY STATISTICS

<table>
<thead>
<tr>
<th></th>
<th>2014</th>
<th>2013</th>
<th>2012</th>
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</thead>
<tbody>
<tr>
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<td>5</td>
</tr>
<tr>
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<td>1.07</td>
<td>1.13</td>
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<tr>
<td>Number of Lost Time Accidents/Illnesses</td>
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<td>0</td>
</tr>
<tr>
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<tr>
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</tr>
<tr>
<td>Total Man-hours</td>
<td>907,355</td>
<td>745,143</td>
<td>889,446</td>
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<tr>
<td>Number of Fatalities</td>
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### Experience Modification Rate (EMR)

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<tr>
<th>2014</th>
<th>2013</th>
<th>2012</th>
</tr>
</thead>
<tbody>
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### DART

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<tbody>
<tr>
<td>.0</td>
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</tbody>
</table>
CUSTOMER REFERENCE LIST

The following are companies for which National Boiler Service, Inc. has completed Outage Projects in 2014. Each year, National Boiler has performed over (100) projects related to boiler maintenance outages. These outages have ranged from providing construction management, emergency repairs, annual inspect and repair outages to major rebuild projects. Please call any of these clients to discuss all aspects of National Boiler Service’s past and present performance issues you may have.

<table>
<thead>
<tr>
<th></th>
<th>Company</th>
<th>Location</th>
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<tbody>
<tr>
<td>1</td>
<td>PCA/Boise</td>
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<td>2</td>
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<td>3</td>
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<td>4</td>
<td>Dominion</td>
<td>Bremo Bluff, VA</td>
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<td>Dominion</td>
<td>Chesapeake, VA</td>
</tr>
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<td>Clover, VA</td>
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<td>7</td>
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<td>8</td>
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<td>St.Paul, VA</td>
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<td>Yorktown, VA</td>
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<tr>
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<td>Domtar</td>
<td>Bennettsville, SC</td>
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<td>Plymouth, NC</td>
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<td>21</td>
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<td>22</td>
<td>International Paper</td>
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<td>Eastover, SC</td>
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<td>Pratt Industries</td>
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<td>Rayonier</td>
<td>Jesup, GA</td>
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<td>SP Fibertech</td>
<td>Dublin, GA</td>
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<td>41</td>
<td>Verso</td>
<td>Luke, MD</td>
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<td>42</td>
<td>Voith</td>
<td>Austell, GA</td>
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<td>43</td>
<td>WestRock</td>
<td>Coshocton, OH</td>
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<td>WestRock</td>
<td>Fernandina, FL</td>
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<td>Florence, SC</td>
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<td>46</td>
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<td>Panama City, FL</td>
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<td>Stevenson, AL</td>
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<td>Tacoma, WA</td>
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<td>WestRock</td>
<td>West Point, VA</td>
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<tr>
<td>50</td>
<td>Weyerhaeuser</td>
<td>New Bern, NC</td>
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<tr>
<td>51</td>
<td>Weyerhaeuser</td>
<td>Oglethorpe, GA</td>
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<tr>
<td>52</td>
<td>Weyerhaeuser</td>
<td>Port Wentworth,GA</td>
</tr>
</tbody>
</table>
PROJECT DESCRIPTION FOR JUST A FEW OF THE OUTAGES.

**BOISE PAPER – DERIDDER LA**
Contact: Mr. Joe Joshlin ................................................................. 337-462-4073

1. Removed the existing 2146 Generating bank section utilizing the B&W Heat Induction System, completed with a DRY HYDRO.

**BOISE PAPER – JACKSON AL**
Contact: Mr. Johnny Heritage .......................................................... 251-246-8522

1. Replace 22 new design Screen Platens and associated rearwall bent tubing and new manway doors. tubes.

**MEAD WESTVACO – COVINGTON VA**
Contact: Mr. David Hartman ............................................................ 540-969-5243

1. Replace Panels on all four (4) upper walls with swages in the upper furnace area and replace swages in the lower front wall. 1781 Total Tube Welds. Half of these welds were tangent due to wall design.

**WEYERHAEUSER**
NEW BURN, NC
Contact: Mr. Fleet Albrecht ............................................................ 478-472-5448

1. Replaced entire Primary Air Port Openings on all four walls along with annual boiler maintenance. 407 welds.

**DOMINION POWER – CLOVER, VA**
POSUM POINT
Contact: Mr. Chris Cudd ............................................................... 434-454-2159

1. Absorber Vessel Restoration that included lining vessel with 4’X8’X1/16” sheets of C276 alloy inside vessel.
2. a) lining the upper portion of each vessel(above the water line), and outlet duct with 4’x8’x 1/16” and 4’ x 8’ x 1/8” sheets of C276 alloy - Note: this will be placed over existing 317LMN stainless steel vessel walls,
6. b) lining the floor of the inlet duct with 316L stainless steel,
7. b) internal structural and piping weld repairs,
8. c) mist eliminator replacement,
9. e) inlet and outlet duct expansion joint replacements (2 per vessel)
11. f) design, fabricate and replace seven access doors per vessel,
12. g) re-line inlet/outlet duct expansion joint frames,
13. h) NDE testing for exposed seal welds

**DOMINION POWER – DUMFRIES, VA**
POSUM POINT
Contact: Mr. Donnie Fines ............................................................. 703-939-1954

14. Replace two (2) Hot Reheat P91 Valves.
DOMINION POWER – DUMFRIES, VA
POSSUM POINT
Contact: Mr. Donnie Fines ................................................................. 703-939-1954
1. Preformed major Penthouse Refurbishment consisting of providing engineering to temporary support all boiler components to replace outer support columns, all sub roof decking, boiler roof casing, 240 hanger rods and 50% of the interior support hanger steel with bearing plates with new complete penthouse casing.

DOMINION POWER – DUMFRIES, VA
POSSUM POINT
Contact: Mr. Donnie Fines ................................................................. 703-939-1954
1. Remove and replaced thirty-two (32) flame scanners with (16) HEA ignitors. Install new scanner air piping.

GEORGIA PACIFIC CORPORATION – PENNINGTON
Pennington, AL
Contact: Mr. Chris Booth ................................................................. 205-459-1036
1. Recovery Boiler Floor Replacement with new support Hearth beams.

INTERNATIONAL PAPER
Augusta, GA
Contact: Mr. Tom Stephens ............................................................ 706-796-5425
2. No. 2 Recovery Boiler Superheater Replacement.

INTERNATIONAL PAPER – SAVANNAH
Savannah, GA
Contact: Mr. Ed Kellogg ................................................................. 912-238-6522
1. Recovery Boiler major outage to include #1C Concentrator Replacement.

WEYERHAEUSER
OGLETHORPE, GA
Contact: Mr. Bill Brown ................................................................. 478-472-5448

DOMINION POWER – CHESAPEAKE, VA
CHESAPEAKE ENERGY STATION
Contact: Mr. J.D. Donahue ............................................................... 757-813-5516
1. Replace 200 Coutant Bottom tubes, 106 lower right sidewall tubes, 80 front wall and 94 rearwall tubes. The boiler is a CE tangentially coal fired controlled circulation type boiler with an MCR of 1,618,050 pounds of steam per hour. There were 988 total tangent tube welds.
DOMINION POWER – BREMO BLUFF, VA
BREMO POWER STATION
Contact: Mr. Sam Gregory ............................................................. 804-627-3906
2. Replace 28 Secondary Superheater Inlet assemblies and 112 lower waterwall to header stubs. There were 692 total tube welds.

DOMINION POWER – DUMFRIES, VA
POSSUM POINT
Contact: Mr. Donnie Fines ............................................................. 703-939-1954
1. Replace Coutant Bottom on an 850MW Utility Boiler. Scope involved replacing entire front coutant bottom consisting of 1200 welds, replacing the (2) outside burner panels completely, burner panels were 52’-ft long. Provided manpower to cut-out tube panels in various locations throughout boiler for internal inspection. There were 1890 total butt welds on this project.

INTERNATIONAL PAPER – SPRINGFIELD, OR
Contact: Mr. Paul Delorme ............................................................. 912-238-6152
1. Removed the existing Generating bank section and replaced with new Steam & Mud Drum with 1776 new tubes. This project involved major rigging techniques utilizing hydraulic skid system and pneumatic heavy lift chain falls. Replaced all associated boiler tubs that were tied to drums such as all roof tubes, riser tubes, supply tubes, saturated steam lines, etc. This project has 900 open butt welds that require 100% NDE.

INTERNATIONAL PAPER – SAVANNAH
Savannah, GA
Contact: Mr. David Charbonneau ..................................................... 912-238-6152
2. Recovery Boiler Lower Furnace Tube Replacement. During this year’s 2009 January annual outage U.T. inspections identified 848 tube dutchments which required cutout and replaced. Project requires 1696 Butt-Welds. These tubes are Sanicro-38 Composite tubes 2.50 O.D. on 3” centers. All tubes are 100% X-Ray and all membrane is welded with Inconell and Dye Checked. This worked will be done in 27 days to hydro.

GEORGIA PACIFIC CORPORATION – PALATKA
Palatka, FL
Contact: Mr. John Holliday ............................................................. 601-604-0628
1. Superheater Replacement and annual boiler repairs.

GEORGIA PACIFIC CORPORATION
Monticello, MS
Contact: Mr. Richie W. Robertson ..................................................... 601-455-3508
1. Inspection and repairs on the No. 1 Chemical Recovery Boiler.
GEORGIA PACIFIC CORPORATION
Port Hudson, LA
Contact: Mr. Randy Browning ................................................................. 225-654-1882
  1. No. 2 Recovery Boiler Maintenance.
  2. Secondary Air Port Replacement.

GEORGIA PACIFIC CORPORATION
Monticello, MS
Contact: Mr. Judy Crisci ....................................................................... 601-455-3508
  1. Power Boiler maintenance outage.

RESOLUTE
Calhoun, TN
Contact: Mr. Roy Martin ....................................................................... 423-336-7941
  1. Repair leaks in Power Boiler Superheater section.

EASTMAN CHEMICAL
Kingsport, TN
Contact: Mr. Gary Reed ....................................................................... 423-229-3077
  1. Replace 900 air pre-heater tubes on No. 21 Power Boiler.

INTERNATIONAL PAPER
Augusta, GA
Contact: Mr. Tom Stephens ................................................................. 706-796-5425
  1. No. 3 Recovery Boiler annual outage.

EASTMAN CHEMICAL
Kingsport, TN
Contact: Mr. Gary Reed ....................................................................... 423-229-3077
  1. Replace economizer loops on No. 31 Power Boiler Economizer.

DOMTAR, INC.
Bennettsville, SC
Contact: Mr. Robbie Ammons ............................................................. 843-479-0200 EXT. 426

ROCKTENN, VA
West Point, VA
Contact: Mr. Donald Blake ................................................................. 804-843-5472
Maintenance Personnel

Manpower Capabilities

Merit Shop Contractor

Employing 1,900 craftsmen throughout year
- Tube welders
- Boilermakers.
- Structural Welders.
- Millwrights.
- Riggers.
- Helpers.

11,000 craftsmen on call list, all throughout US

We had 650 Boilermakers / Tube Welders on the payroll in the Spring of 2012 with (9) nine projects at one time at different locations.

We had 125 tube welders on the payroll at the Peak of 2014/2015 Outages.

Training provided to craftsmen.

Sincerely,

Robert Hunter
President
National Boiler Service, Inc.
Quality Program Overview

- National Boiler Service’s Management fully supports our Quality Control Program which in turn supports the requirements of ASME, the NBIC and the Jurisdictional requirements.

- Our QC Inspectors and most of our Supervision have a welding background and have been through our QC training program which has an overview that consist of Visual Examination, Weld Inspection Technology, NBIC Training, ASME Sect. IX, Document Control, Liquid Penetrant Testing and Communication skills.

- Welder Certification is maintained with an electronic Welder Management system at the corporate office. All Welders Certifications and Welder Continuity are backed up with a Hard Copy on file.

- Welder Testing is performed on the Job Site or at our shop with a Qualified Quality Control Inspector (QCI). The Weld Test results are recorded on a Weld Test Log. The QCI completes the WPQ and it is sent back to the office in the QC Job Package along with the Welder Continuity.

- We believe Communication is essential for an ongoing Quality Program. We promote Supervision involvement and implementation of our program which in turn helps maintain a Safe Quality Job.

- We have an Infrastructure that allows our QC Program to react and respond to any Code or Production Problems that may arise. This approach allows us to have a cost effective balance in Quality, Productivity and aggressive scheduling.
<table>
<thead>
<tr>
<th>Year</th>
<th>Number of Welds</th>
<th>Number of Rejects</th>
<th>Reject Ratio %</th>
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<tr>
<td>2014</td>
<td>13,820</td>
<td>341</td>
<td>97.5%</td>
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<tr>
<td>2013</td>
<td>8,833</td>
<td>155</td>
<td>98.2%</td>
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<tr>
<td>2012</td>
<td>10,039</td>
<td>338</td>
<td>96.6%</td>
</tr>
<tr>
<td>2011</td>
<td>11,471</td>
<td>254</td>
<td>97.8%</td>
</tr>
<tr>
<td>2010</td>
<td>7,588</td>
<td>114</td>
<td>98.5%</td>
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<tr>
<td>2009</td>
<td>12,163</td>
<td>236</td>
<td>98.1%</td>
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<tr>
<td>2008</td>
<td>7,539</td>
<td>99</td>
<td>98.7%</td>
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</tbody>
</table>

Weld Acceptance Ratio from Total Weld Count
2008 - 2014

National Boiler Service, Inc.
176 North Industrial Blvd, Trenton GA

![Weld Acceptance Ratio from Total Weld Count](image-url)
This is to certify that

NATIONAL BOILER SERVICE, INC.
176 NORTH INDUSTRIAL BLVD.
TRENTON, GEORGIA 30752
UNITED STATES

is authorized to use the “R” SYMBOL in accordance with the provisions of the National Board.

The scope of Authorization is limited as follows:

METALLIC REPAIRS AND/OR ALTERATIONS AT THE ABOVE LOCATION AND EXTENDED FOR FIELD REPAIRS AND/OR ALTERATIONS CONTROLLED BY THIS LOCATION

CERTIFICATE NUMBER: R-2926
ISSUE DATE: NOVEMBER 28, 2012
EXPIRATION DATE: DECEMBER 20, 2015

Executive Director
This is to certify that

NATIONAL BOILER SERVICE, INC.
176 NORTH INDUSTRIAL BLVD.
TRENTON, GA 30752

is authorized to apply the "NB" mark and register boilers, pressure vessels, or other pressure retaining items with the National Board in accordance with its provisions.
The scope of Authorization is limited to items manufactured in accordance with:

ASME Stamp(s): S U

ISSUE DATE: December 11, 2012
EXPIRATION DATE: December 20, 2015

Executive Director
CERTIFICATE OF AUTHORIZATION

The named company is authorized by the American Society of Mechanical Engineers (ASME) for the scope of activity shown below in accordance with the applicable rules of the ASME Boiler and Pressure Vessel Code. The use of the certification mark and the authority granted by this Certificate of Authorization are subject to the provisions of the agreement set forth in the application. Any construction stamped with this certification mark shall have been built strictly in accordance with the provisions of the ASME Boiler and Pressure Vessel Code.

COMPANY:

National Boiler Service, Inc.
176 North Industrial Blvd.
Trenton, Georgia 30752

SCOPE:

Manufacture and assembly of power boilers at the above location and field sites controlled by the above location

AUTHORIZED: November 16, 2012
EXPIRES: December 20, 2015
CERTIFICATE NUMBER: 28,484

Vice President, Conformity Assessment

Director, Conformity Assessment
CERTIFICATE OF AUTHORIZATION

The named company is authorized by the American Society of Mechanical Engineers (ASME) for the scope of activity shown below in accordance with the applicable rules of the ASME Boiler and Pressure Vessel Code. The use of the certification mark and the authority granted by this Certificate of Authorization are subject to the provisions of the agreement set forth in the application. Any construction stamped with this certification mark shall have been built strictly in accordance with the provisions of the ASME Boiler and Pressure Vessel Code.

COMPANY:  
National Boiler Service, Inc.
176 North Industrial Blvd.
Trenton, Georgia 30752

SCOPE:
Manufacture of pressure vessels at the above location and field sites controlled by the above location (This authorization does not cover impregnated graphite)

AUTHORIZED:  
November 16, 2012

EXPIRES:  
December 20, 2015

CERTIFICATE NUMBER: 28,485

Vice President, Conformity Assessment

Director, Conformity Assessment
Let us teach you a skill that is in demand today.

Let us teach you a Skill that you can use.

Boiler
Pressure Vessel
Rebuild
&
Repair

Contact: Gary Holland
Welding Recruiter/Instructor
Phone: 706-657-6200 / 423-580-0106

www.nationalboiler.com

Up to $27.00 per hour
Up to $110 a day per diem
New Construction
**ACORD™ CERTIFICATE OF LIABILITY INSURANCE**

**THIS CERTIFICATE IS ISSUED AS A MATTER OF INFORMATION ONLY AND CONFRS NO RIGHTS UPON THE CERTIFICATE HOLDER. THIS CERTIFICATE DOES NOT AFFIRMATIVELY OR NEGATIVELY AMEND, EXTEND OR ALTER THE COVERAGE AFFORDED BY THE POLICIES BELOW. THIS CERTIFICATE OF INSURANCE DOES NOT CONSTITUTE A CONTRACT BETWEEN THE ISSUING INSURER(S), AUTHORIZED REPRESENTATIVE OR PRODUCER, AND THE CERTIFICATE HOLDER.**

**IMPORTANT: if the certificate holder is an ADDITIONAL INSURED, the policy(ies) must be endorsed. If SUBROGATION IS WAIVED, subject to the terms and conditions of the policy, certain policies may require an endorsement. A statement on this certificate does not confer rights to the certificate holder in lieu of such endorsement(s).**

**PRODUCER**

BB&T Huffaker Insurance  
735 Broad Street, Suite 100  
Chattanooga, TN 37401  
423 756-0711

**INSURED**

National Boiler Service Inc  
Post Office Box 279  
Trenton, GA. 30752

**INSCRIBER AFFORDING COVERAGE**

<table>
<thead>
<tr>
<th>INSCRIBER</th>
<th>NAIC #</th>
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<tbody>
<tr>
<td>Gemini Insurance Company</td>
<td>10833</td>
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<tr>
<td>Starr Indemnity &amp; Liability Co</td>
<td>38318</td>
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<tr>
<td>Phoenix Insurance Company</td>
<td>25623</td>
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<tr>
<td>AXIS Insurance Company</td>
<td>37273</td>
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<tr>
<td>Charter Oak Fire Insurance Comp</td>
<td>25615</td>
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<td>Travelers Property Casualty Co</td>
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**COVERAGE**

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<tr>
<th>TYPE OF INSURANCE</th>
<th>INSCRIBER AFFORDING COVERAGE</th>
<th>LIMITS</th>
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<td>GENERAL LIABILITY</td>
<td>Gemini Insurance Company</td>
<td>EACH OCCURRENCE: $1,000,000</td>
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<td></td>
<td></td>
<td>DAMAGE TO RENTED PREMISES (per occurrence): $300,000</td>
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<td>MED EXP (Any one person): $10,000</td>
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<tr>
<td></td>
<td></td>
<td>PERSONAL &amp; ADV INJURY (Any one person): $1,000,000</td>
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<tr>
<td></td>
<td>Gemini Insurance Company</td>
<td>GENERAL AGGREGATE: $2,000,000</td>
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<td>PRODUCTS - COMP/OP AGG: $2,000,000</td>
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<td>UMBRELLA LIABILITY</td>
<td>Gemini Insurance Company</td>
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<td></td>
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<td>AGGREGATE: $5,000,000</td>
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<td>POLLUTION LIAB</td>
<td>Gemini Insurance Company</td>
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<tr>
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<td></td>
<td>OCC/$2M Agg: $1,200,000</td>
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**DESCRIPTION OF OPERATIONS / LOCATIONS / VEHICLES**

General Liability and Automobile Liability are scheduled on the Umbrella for a total limit of $6,000,000. Employers Liability is scheduled on the Umbrella Liability for a total limit of $5,500,000.

**CANCELLATION**

For Information Only

**AUTHORIZED REPRESENTATIVE**

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CONTACT NOTIFICATION LIST FOR EMERGENCY BOILER SHUTDOWNS

During periods and dates that the National Boiler Service, Inc office is closed the following list of telephone numbers are furnished for your use. Feel free to contact any one on this list, preferably starting in the order listed.

OFFICE

National Boiler Service, Inc  (800) 587-4857 Main Emergency Contact
706 North Industrial Drive  (706) 657-6200
Trenton, GA  30752  http://nationalboiler.com

<table>
<thead>
<tr>
<th>Office</th>
<th>Cell</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tim Mann - HR Manager</td>
<td>(706) 657-1562</td>
</tr>
<tr>
<td>Sean Hammons - Project Engineer</td>
<td>(706) 657-1476</td>
</tr>
<tr>
<td>Don Green - Area Manager</td>
<td>(706) 657-1472</td>
</tr>
<tr>
<td>Steve Harville - QC Manager</td>
<td>(706) 657-1472</td>
</tr>
</tbody>
</table>